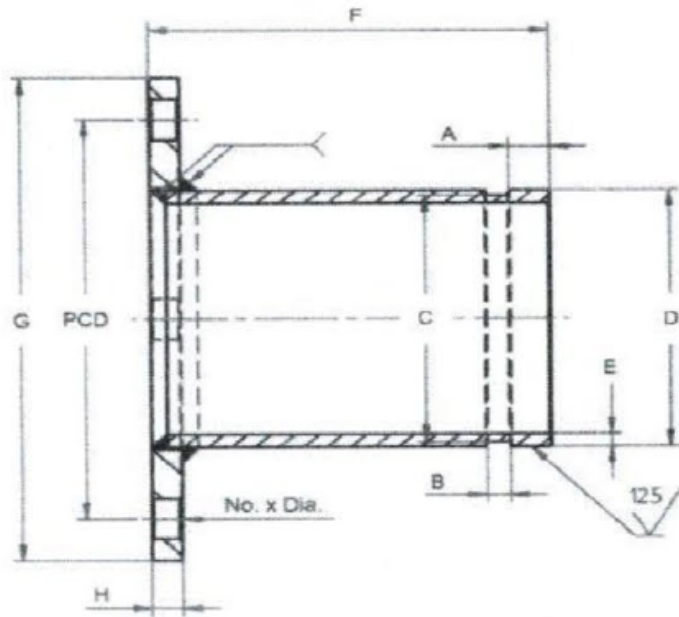
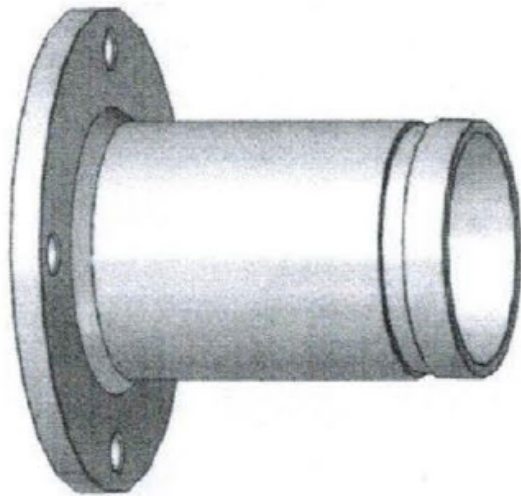


JOB NAME _____ CONTRACTOR _____
 LOCATION _____ APPROVAL _____
 ENGINEER _____ CONT. P.O NO. _____
 APPROVAL _____ REPRESENTATIVE _____

ANSI 150LB Black Steel Roll Groove

size	A	B	C	D	E	F	G	H	Drilling Template		
									NO.	Diameter	PCD
2"	0.625	0.344	2.243	2.375	0.15	4	5.984	0.63	4	0.748	4.764
2.5"	0.625	0.344	2.711	2.875	0.2	4	7.008	0.63	4	0.748	5.512
3"	0.625	0.344	3.335	3.502	0.21	4	7.52	0.63	4	0.748	5.984
4"	0.625	0.344	4.324	4.507	0.23	6	9.016	0.748	8	0.748	7.48
5"	0.625	0.344	5.384	5.576	0.25	6	10	0.748	8	0.866	8.504
6"	0.625	0.344	6.444	6.641	0.28	6	10.984	0.866	8	0.866	9.488
8"	0.75	0.469	8.429	8.641	0.32	6	13.504	0.866	8	0.866	11.732
10"	0.75	0.469	10.548	10.766	0.36	8	15.984	1.024	12	0.984	14.252



Spec sheet measurements accurate at time of printing